

Parts

Fig.	Qty	Description	Code	Fig.	Qty	Description	Code		
1	1	Air Horn	52848.003	33	1	Pump Diaphragm	47407.207		
2	1	Pump Control Rod	61285.042	34	1	Fixing Pin	58445.001		
3	1	Carburettor Top Cover	93.0078.05	35	1	Pump Diaphragm Spring	47600.250		
4	2	Stud	64955.108	36	2	Vacuum Take-Off Cover	61015.005		
5	1	Pump Rod Spring	47600.252	37	2	Air By-Pass Screw	64750.029		
6	1	Carburettor Main Gasket	41705.085	M	38	2	Air By-Pass Screw Nut	34705.001	
7	1	Fuel Filter	37022.002	M	39	2	Throttle Plate	64005.126	
8	1	Fuel Filter Gasket	41530.024	M	40	4	Throttle Plate Fixing Screw	64520.027	
9	1	Fuel Filter Cover	61002.010		41	1	Air Horn Gasket	41655.020	R
10	2	Pump Demand Valve	64290.016		42	1	Throttle Return Spring	47610.035	
11	4	Pump Jet Gasket	41530.012	M	43	1	Throttle Lever	45034.109	
12	2	Pump Jet	76210.050		44	2	Choke Tube Fixing Screw	64830.002	
13	1	Pump Spill	79701.055		45	2	Choke Tube Fixing Screw Nut	34715.010	
14	2	Auxiliary Venturi	69002.450		46	2	Fixing Screw	64700.013	
15	2	Venturi (Choke Tube)	71506.280		47	2	Main Jet	73401.115	
16	2	Stud	64955.114		48	2	Emulsion Tube	61450.031	
17	1	Throttle Lever	45034.110		49	2	Air Corrector Jet	77401.200	
18	2	Throttle Spindle Nut	34710.003		50	2	Emulsion Tube Holder	52580.006	
19	2	Lock Washer	55520.004	R	51	1	Float	41030.008	
20	2	Spring Ring	55530.005		52	1	Float Pin	52000.001	R
21	2	Race Bearing	32650.003		53	1	Needle Valve	79511.175	M
22	2	Idle Jet	74405.050		54	1	Needle Valve Gasket	83102.100	M
23	4	Idle Jet 'O' Ring	41565.002		55	5	Top Cover Fixing Screw	64700.005	
24	2	Idle Jet Holder	52570.006		56	1	Fuel Inlet Pipe	10525.023	
25	1	Throttle Stop Screw Spring	47600.007		57	1	Pump Adjustment Rod	12750.126	
26	1	Throttle Stop Screw	64625.015		58	1	Spring Clip	32610.003	R
27	1	Pump Rod Spring	47600.251		59	1	Pump Rod Nut	34725.008	
28	2	Mixture Screw 'O' Ring Cap	58000.006		60	2	Fuel Pipe Gasket	41535.003	M
29	2	Mixture Screw Spring	47600.062		61	1	Threaded Cap	61002.022	
30	2	Mixture Screw	64750.003		62	1	Throttle Shaft	10005.243	
31	4	Pump Cover Screw	64700.004						
32	1	Pump Cover	32486.085	M + R		Service Kit	92.1502.0502		

Calibration

Choke	28	Progression Holes	80/90/90/100
Auxiliary Venturi	4.5	Throttle Plate Angle	78°
Main Jet	115	Needle Valve	175
Air Corrector Jet	200	Pump Jet	50
Emulsion Tube	F11	Float Level	12 mm
Idle Jet	50	Mechanical Pum Gap	5.5 mm
Idle Air Bush	100	Spark Advance Orifice	100
Idle Mixture Orifice/Bush	100		

Figure

