

Parts

Fig.	Qty	Description	Code	Fig.	Qty	Description	Code	
1	1	Air Horn	52845.014	34	1	Fixing Pin	58445.001	
2	1	Pump Control Rod	61285.042	35	1	Pump Diaphragm Spring	47600.250	
3	1	Carburettor Top Cover	93.007405	36	3	Vacuum Take-Off Cover	61015.005	
4	2	Stud	64955.108	37	2	Air By-Pass Screw	64750.029	
5	1	Pump Rod Spring	47600.252	38	2	Air By-Pass Screw Nut	34705.001	
6	1	Carburettor Main Gasket	41705.086	M	39	2	Throttle Plate	64005.013
7	1	Fuel Filter	37022.002	M	40	4	Throttle Plate Fixing Screw	64520.027
8	1	Fuel Filter Gasket	41530.024	M	41	4	Air Horn Nut	34705.004
9	1	Fuel Filter Cover	61002.010	42	1	Throttle Return Spring	47610.035	
10	2	Pump Demand Valve	64290.016	43	1	Throttle Lever	45034.109	
11	4	Pump Jet Gasket	41540.014	M	44	2	Choke Tube Fixing Screw	64830.002
12	2	Pump Jet	76210.050	45	2	Choke Tube Fixing Screw Nut	34715.010	
13	1	Pump Spill	79701.055					
14	2	Auxiliary Venturi	71102.450	46	2	Fixing Screw	64700.013	
15	2	Venturi (Choke Tube)	71513.360	47	2	Main Jet	73401.135	
16	2	Stud	64955.110	48	2	Emulsion Tube	61450.031	
17	1	Throttle Lever	45034.110	49	2	Air Corrector Jet	77401.175	
18	2	Throttle Spindle Nut	34710.003	50	2	Emulsion Tube Holder	52580.006	
19	2	Lock Washer	55520.004	R	51	1	Float	41030.008
20	2	Spring Ring	55530.005	52	1	Float Pin	52000.001	R
21	2	Race Bearing	32650.003	53	1	Needle Valve	79511.175	M
22	2	Idle Jet	74405.050	54	1	Needle Valve Gasket	83102.100	M
23	4	Idle Jet 'O' Ring	41565.002	55	5	Top Cover Fixing Screw	64700.005	
24	2	Idle Jet Holder	52570.006	56	1	Fuel Inlet Pipe	10525.023	
25	1	Throttle Stop Screw Spring	47600.007	57	1	Pump Adjustment Rod	12750.126	
26	1	Throttle Stop Screw	64625.015	58	1	Spring Clip	32610.003	
27	1	Pump Rod Spring	47600.251	59	1	Pump Rod Nut	34725.008	
28	2	Mixture Screw 'O' Ring Cap	58000.006	60	2	Fuel Pipe Gasket	41535.003	M
29	2	Mixture Screw Spring	47600.062	61	4	Air Horn Washer	55555.056	
30	2	Mixture Screw	64755.013	62	1	Threaded Cap	61002.022	
31	4	Pump Cover Screw	64700.004	63	1	Throttle Shaft	10005.243	
32	1	Pump Cover	32486.085					
33	1	Pump Diaphragm	47407.207	R	M + R	Service Kit	92.1508.05	

Calibration

Choke	36	Spark Advance Orifice	100
Auxiliary Venturi	4.5	Progression Holes	80/90/90/100
Main Jet	135	Throttle Plate Angle	78°
Air Corrector Jet	175	Needle Valve	175
Emulsion Tube	F11	Pump Jet	50
Idle Jet	50	Float Level	12 mm
Idle Mixture Orifice/Bush	100		

Figure

