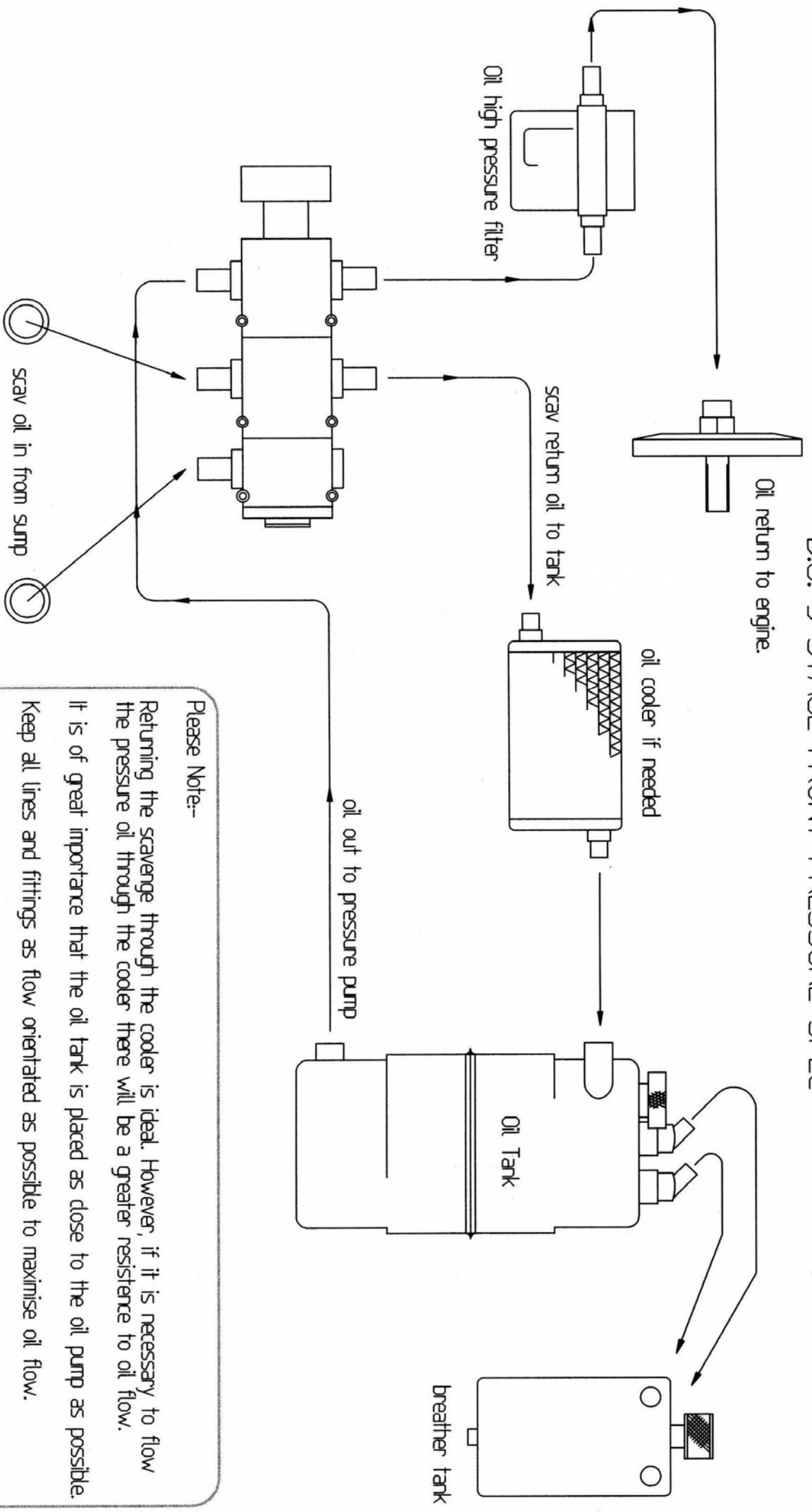


Typical dry sump oil flow diagram

B.G. 3 STAGE FRONT PRESSURE SPEC



Please Note:-

Returning the scavenge through the cooler is ideal. However, if it is necessary to flow the pressure oil through the cooler there will be a greater resistance to oil flow.

It is of great importance that the oil tank is placed as close to the oil pump as possible.

Keep all lines and fittings as flow orientated as possible to maximise oil flow.

Avoid at all costs fitting sharp right angle bends into the oil lines.

If in any doubt please contact Pace for advise.